Work Ord Thursday, July				*113	3121*					199	Page 1
Item ID: Revision ID:	D3574-6	·		Accept	*N900	040	100	<b>)</b> *	Setup Sta	rt *N	S1*
Item Name:	Cabin Floor P	rotector							Sto	<sup>pp</sup> <b>*</b> ∕/	S2*
Start Date: Required Date: Reference:	2/14/14	Start Qty: 3.00 Req'd Qty: 3.00	*3*		Cust Item I Customer:	ID:					
Approvals:	Process Pla	nn;	Date: \\( -7 - \\ \)	Tooling:	-	ate:	_	F	Run Sta Sto		R1*
Sequence ID/ Work Center II		Operation Description	_ Date:	SPC (Y/N):  Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	R2* Insp. Stamp
Draw Nbr	Rev	ision Nbr							2-3	- Transcr	- Sump
D3574	Rev	В									
<sup>05</sup> *1∩5*				0.00				7.		107/14	<i>(</i> >
Purchasing Purchasing		Memo SSUED PO:	24985	0.00					C_19,	1011/4	′_3
		ТО ТРІ									
		CUT AS PE	R DWG:D3574 REV B								
15 <b>L</b> aar <del>u</del>		Receive & Inspect for Da	mage & Mat'l Certs	0.00				$\mathcal{O}$			1
*115* Packaging		Memo		0.00				$\supset X$		$\mathcal{I}$	1-8-

0.00

Memo

Packaging

DQA:			Date:						•				"DART
			D			WORK ORDER NON-	·CC	ONFO	RMANCE / UF		lank Ondar un	data anku   [	AEROSPACE
QA Closed:			Date:							<u>V</u>	Vork Order up	date only	
Work Orde	er:					DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS	
	•				<del></del>	Rework			Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	lo.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is		Thern	noforming	Finishing	Rec/Stor	e/Packaging	Other
NCR I	No.	<del> </del>				Suspected Unapproved			Large Fab	Composite		Supplier	
			T		Dana			aitial	Acti		Sign &		<del></del>
Root		Data	Chan	O+1.1	Desc	ription of work order update		nitial	Descri		Date	Verification	QC Inspector
Cause		Date	Step	Qty		or non-conformance	Ci	ief Eng	Descri	iption	Date	Verification	QC IIISPECTOI
Design	Н					•							
Doc/Data	$\vdash$												
Equip/Tooling Handling/Pre	$\vdash$												
Material	Н												
Operator													
Offset/Setup	H												
Process													
Supplier	П												
Training													
Transport													
Unapproved											<u> </u>		
							FA	ULT CA	regory				
Landi	ng (	Gear			_	General				_	_	_	<del></del> 1
	-	Bending				Bend	_	Folio/F	Program	_	Outside Dim	<b>—</b>	Pressure/Forced
		Centre N	ot Concer	ntric		BOM/Route	L	Grain		·	Over/Under	<b>-</b>	Set-up
	<u> </u>	Cracks			<u> </u>	Broken/Damage/Defect		Hardwa		<u> </u>	Part Incorred	<b> </b>	Temperature/Cure
	$\vdash$	Crimp/Kii	nk/Ripple	:/Wave		Burrs	_	4 .	ion Incomplete/Un	<del></del>	Part Lost/Mi	ssing	Weld
		Cuffs				Contamination	<u> </u>	4	tions Incomplete/U	Inclear	Part Moved	L	Wrong Stock Pulled
	$ldsymbol{ldsymbol{eta}}$	Crushing			<u> </u>	Countersink		•	gned/off center	<u> </u>	Positioned V		¬
	$\vdash$	Heat Trea			<u> </u>	Cut Too Short	L	Mislabe			Power Loss/	Surge	Other
	<u> </u>	Inspectio		Tube	<u> </u>	Drawing	<u> </u>	Misrea					
	<u> </u>	Marks/Cl			<u> </u>	Drill Holes	<u> </u>	Off-set			<del></del>		
	_	4 -	Sequence		<u> </u>	Finish	<u> </u>	-{	Calibration				
	I	Wave/Tw	vist in Tub	oe e		Fit/Function	L	Out of	Sequence				

Work Ord Thursday, July					*11:	3121	*							Page 2
Item ID: Revision ID: Item Name:	D3574-6  Cabin Floor	Protector			Accept	*No	300	0040	100	<b>n</b> *	Setup	Start Stop	171	S1* S2*
Start Date: Required Date: Reference:	2/14/14 : 2/14/14	Start Qty: 3.00 Req'd Qty: 3.00		*3*			t Item : tomer:						"IVI	<b>ハノ</b> "
Approvals:	Process Pl	an:	Date:		Tooling:		D	ate:	_		Run	Start	*N	R1*
	QC:		Date:	·····	SPC (Y/N):		D	ate:				Stop	*N	R2*
Sequence ID/ Work Center II	D ·	Operation Description			Set Up/ Run Hours	To	ol ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
125 *1 25* QC Quality Control		QC6- Inspect dimensions  Memo	to drawing		0.00					3			0AS 9 989	DAS 38 /4-8
130 *1 <u>2</u> 0*		Small Fab			0.00									
Small Fab Small Fab		<b>Memo</b> Deburr if nec	essary.	Ŋ	/// 3	AS : <b>8</b> 89							,	
140 *140* QC		QC5- Inspect part comple	teness to step	p on W/O	0.00	108/20								

0.00

Memo

Quality Control

DQA:		<del></del>	Date:						••				•	<b>DART</b>
QA Closed:			Date:			WORK ORDER NON	-CC	ONFO	RMANCE / UP		ork Order up	date only	$\neg$	AEROSPACE
Q/ Closed.	-		Dute.								· ,	<u> </u>		
Work Orde	er:					DISPOSITION				AGAINST DI	PARTMENT/ -	PROCESS	_	<del></del>
						Rework			Skid-tube	Crosstube		Water Jet		Engineering
Part N	lo.					Scrap			Machining	Small Fab	-	d. Eng. Coor.	_	Quality
						Use-as-is		Thern	noforming	Finishing	Rec/Stor	e/Packaging	_	Other
NCR N	10.					Suspected Unapproved			Large Fab	Composite	J	Supplier		
Root					Desc	ription of work order update		nitial	Actio	on	Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	1	QC Inspector
Design														
Doc/Data													-	
Equip/Tooling														
Handling/Pre														
Material														
Operator				•										
Offset/Setup														
Process														
Supplier										•				
Training Transport									[					
Unapproved														
		L		<u>!</u>	L		FA	ULT CA	TEGORY					
Landi	ng (	Gear				General								
	Ō	Bending				Bend		Folio/F	Program		Outside Dim	ensions	P	ressure/Forced
		Centre N	ot Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	s	et-up
		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorred	ci [		emperature/Cure
		Crimp/Ki	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Un	qualified	Part Lost/Mi	ssing	^	Veld
		Cuffs				Contamination		Instruct	tions Incomplete/U	nclear	Part Moved	L	\^	Vrong Stock Pulled
		Crushing				Countersink		1	gned/off center		Positioned V		_	
		Heat Trea	at			Cut Too Short		Mislabe			Power Loss/	Surge	0	ther
		Inspectio		Tube		Drawing	_	Misrea						
	L	Marks/Cl				Drill Holes		Off-set						
		1	Sequence		L	Finish		-	Calibration					
		Wave/Tw	vist in Tuk	oe e	ļ	Fit/Function	1	Out of	Sequence					

Work Ord Thursday, July				*113	3121*							Page	3
Item ID: Revision ID: Item Name:	D3574-6  Cabin Floor	Protector		Accept	*N900	<u>040</u>	100	)*	Setup	Start Stop	171	S1* S2*	=
Start Date: Required Date: Reference:	2/14/14 2/14/14	Start Qty: 3.00 Req'd Qty: 3.00	*3*		Cust Item 1 Customer:	D:							
Approvals:	Process Pl	an:	Date:	Tooling:	D	ate:	<del>-</del>		Run	Start	^IV	R1*	
	QC:		Date:	SPC (Y/N):	D	ate:				Stop	*N	R2*	
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp	
*150 *150* Packaging Packaging		Identify as per dwg & Stoo	K Location:	0.00	3125		3		AUG 21	0 501f	DAS 06 9-89		

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

Memo

0.00

Quality Control

15-80-M

(N) 4-8.20

DQA:			Date:											<b>DART</b>
						<b>WORK ORDER NON</b>	-CC	ONFOR	RMANCE / UPDATE			·		AEROSPACE
QA Closed:			Date:							Wo	ork Order up	date only		
Work Ord	or.					DISPOSITION			AGAINST	DEI	PARTMENT	/PROCESS		
VVOIK OIG	-1.		····			Rework	1		Skid-tube Crosstube			Water Jet		Engineering
Part I	No.					Scrap			Machining Small Fab	-	Pro	d. Eng. Coor.		Quality
	•				_	Use-as-is			noforming Finishing	П	Rec/Sto	e/Packaging		Other
NCR I	No.					Suspected Unapproved			Large Fab Composite			Supplier		
Root	İ				Desc	ription of work order update	i	nitial	Action		Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verificatio	n_	QC Inspector
Design	Ш													
Doc/Data														
Equip/Tooling														
Handling/Pre						•								
Material								•						
Operator	$\vdash$			1										
Offset/Setup														
Process	-													
Supplier					i									
Training	<u> </u>													
Transport	-					•								
Unapproved	<u> </u>		<u> </u>				FΔI	UIT CAT	TEGORY		<u></u>			1
Land	ng (	Sear				General	12	OLI CA	TEGORI -					
Laria	_	Bending		•		Bend	Г	Folio/P	Program		Outside Dim	ensions	Г	Pressure/Forced
		Centre No	ot Concer	ntric		BOM/Route	$\vdash$	Grain			Over/Under			Set-up
		Cracks				Broken/Damage/Defect	$\vdash$	Hardwa	are	Г	Part Incorre			Temperature/Cure
		Crimp/Kii	nk/Ripple	/Wave	<u> </u>	Burrs		⋠	ion Incomplete/Unqualified		Part Lost/Mi	ssing		Weld
	H	Cuffs	4 le le 1.e.	,		Contamination		i '	tions Incomplete/Unclear		Part Moved	-		Wrong Stock Pulled
		Crushing				Countersink		4	gned/off center		Positioned V	Vrong		•
	$\vdash$	Heat Trea				Cut Too Short		Mislabe			Power Loss/	Surge		Other
		Inspectio		Tube		Drawing		Misread	d		•			
		Marks/Cl				Drill Holes		Off-set						
	Г	Turning S				Finish		Out of	Calibration					
		Wave/Tw	vist in Tul	oe ,	<u></u>	Fit/Function		Out of	Sequence					

Picklist Print

Thursday, July 10, 2014 10:43:19 AM

Work Order ID: 113121

\*113121\*

Parent Item:

D3574-6

\*D3574-6\*

Parent Item Name: Cabin Floor Protector

**Start Date: 2/14/14** 

Required Date: 2/14/14

Start Otv: 3.00

Required Qty: 3.00

**Comments:** 

IPP Rev : A New Issue 07.07.23

EC

verified by:JLM

Component Item ID/
Item Name

Replacement Mfg/ Item ID

Purch

Primary Bin Item Location Last Location

Route Sea ID

Unit of Measure Hand

sf

Qty on

Qty per Kit Total

Qty

Date Issued Issued

Status

Page 1

MLEXS.125-F60029-04

Purchased

No

3,193.525

Loc Code

Qty

\*\*

77 —

\*MI FXS 125-F60029-04\*

GE PLASTICS LEXAN SHEET

Location Loc Oty **MAT019** 3193.525 124866 106 m126425 160.925 m127934 699.6 m128746 2227

m129759

c 214/05/ H4

DQA:			Date:										,	<b>DART</b>
						WORK ORDER NON	-CC	ONFO	RMANCE / UF			г	_	AEROSPACE
QA Closed:			Date:				<u>-</u>			W	ork Order up	odate only		
Work Orde	r.					DISPOSITION				AGAINST DI	EPARTMENT,	/PROCESS		
WOIK Of Ge	-					Rework	7		Skid-tube	Crosstube	7	Water Jet		Engineering
Part N	lo.					Scrap	1		Machining	Small Fab	<del>-</del>	d. Eng. Coor.		Quality
NCR N	lo.	-				Use-as-is Suspected Unapproved	]	Thern	noforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier		Other
Root					Desc	ription of work order update	П	nitial	Acti	on	Sign &			
Cause	١	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	iption	Date	Verification	ı 📗	QC Inspector
Design Doc/Data				-	·					•				
Equip/Tooling					-		ľ		. •				ľ	
Handling/Pre							Ì							
Material						,								
Operator										•				
Offset/Setup					<u> </u>									
Process				ļ			İ					,		
Supplier				Ì					·					
Training												:		
Transport					,									
Unapproved			<u> </u>											
							FA	ULT CAT	regory	<del></del>		***		
Landir	$\overline{}$	t .			_	General		1		_	<b>-</b>			
		Bending			<u> </u>	Bend	$\vdash$	1	rogram		Outside Dim			Pressure/Forced
[		Centre No	ot Concer	ntric	<u> </u>	BOM/Route	<u> </u>	Grain		<u></u>	Over/Under		_	Set-up
		Cracks				Broken/Damage/Defect	<u> </u>	Hardwa			Part Incorre			Temperature/Cure
[		Crimp/Kii	nk/Ripple	/Wave	_	Burrs	$\vdash$	1 '	ion Incomplete/Un	· —	Part Lost/Mi	issing		Weld
	_	Cuffs			<u> </u>	Contamination	$\vdash$	4	tions Incomplete/U	Inclear	Part Moved	•	'لــــ	Wrong Stock Pulled
		Crushing			<u> </u>	Countersink		1	gned/off center	<u> </u>	Positioned V	· ·	<u> </u>	). Othor
		Heat Trea		- 1	-	Cut Too Short	-	Mislabe		L	Power Loss/	ourge		Other
		Inspectio	•	lube	$\vdash$	Drawing	$\vdash$	Misrea						
		Marks/Cl			<u> </u>	Drill Holes	-	Off-set			•			
		Turning S	-		<u> </u>	Finish	$\vdash$	4	Calibration			<del></del>		
		Wave/Tw	vist in Tub	oe		Fit/Function		JOut of S	Sequence					

DART AEROSPACE LTD	Work Order:	1/3/21
Description: Cabin Floor Protector	Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 1 of 2

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension		Dimension	/	,	Inspection	
Ø3.00	+0.006/-0.001	02.49			V =	5km-01
7.37	+/-0.030	7.37			<b>ずっ</b>	JKM-06
11.00	+/-0.030	11.00				
15.25	+/-0.030	15.25	1			
25.87	+/-0.030	25.87				
39.75	+/-0.030	39.75	1,			
44.75	+/-0.030	44.75	,			
58.38	+/-0.030	58.38	1,			
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.25				
10.25	+/-0.030	10.25	1,			
11.87	+/-0.030	11.57	1			
14.75	+/-0.030	14.75				٠.
26.00	+/-0.030	26.00				
40.87	+/-0.030	40.87				
45.00	+/-0.030	45.00	. /			-
48.00	+/-0.030	48,00	1,			
55.13	+/-0.030	58.13				
61.25	+/-0.030	61.25	1,	<del></del>		
61.88	+/-0.030	61.88	-7			
64.63	+/-0.030	64,63				
1.13	+/-0.030	1.12				<del></del>
7.63	+/-0.030	7.62	1			
11.00	+/-0.030	11.00				
22.10	+/-0.030	22.W	1			
22.50	+/-0.030	2250	2,			
24.50	+/-0.030	2450	/,			
35.13	+/-0.030	35.13				
36.50	+/-0.030	36.50	7,			
40.00	+/-0.030	YUNU	7,			
41.88	+/-0.030	41.88	1		: :	
43.63	+/-0.030	43-63				
6.75	+/-0.030	3	<del></del>			
9.50		6-74	-/	· ·		
9.50	+/-0.030	9. 49				

DART AEROSPACE LTD	Work Order:	113121
Description: Cabin Floor Protector	Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 2 of 2

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.38	+/-0.030	10.38			Т	JKM-06
14.50	+/-0.030	14.50	<i>J</i> ,		7	. C . C
16.75	+/-0.030	16.75	7,		ī	VC ()
18.94	+/-0.030	18.99	1		†	to N
19.00	+/-0.030	19.00			7	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
24.13	+/-0.030	24.13			T	
33.88	+/-0.030	33.88	1		T	(- \)
39.50	+/-0.030	39,50			T	, _ ~ ~
40.25	+/-0.030	40.25	7,		T	15" >>
43.50	+/-0.030	43.50			1	1 ~ 23
46.60	+/-0.030	46.60			4	1. 2.
0.125	+/-0.010	G.130			N	JKM - 01

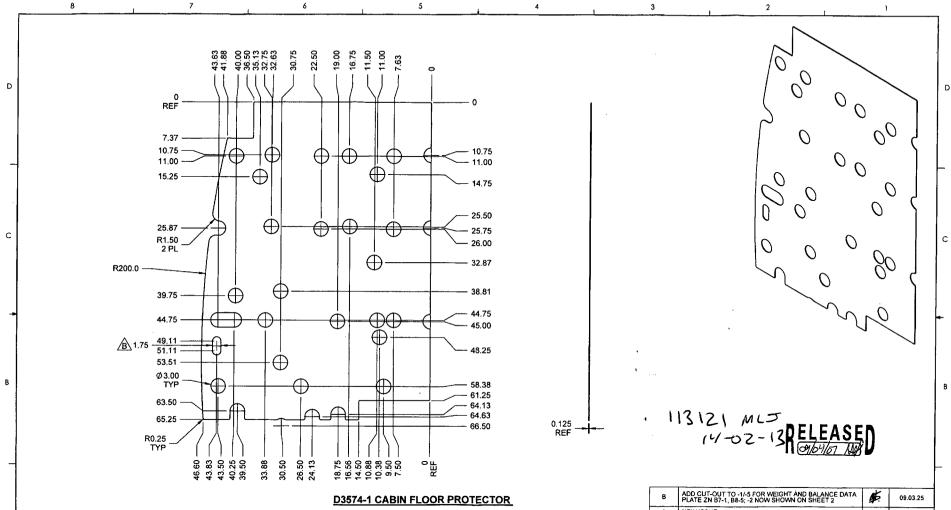
DAS

Measured by:	ae,		Au
Date:	14/08/18		

Audited by:	<b>38</b> 9-%9
Date:	14/08/20

Prototype Approval:	N/A	•
Date:	N/A	

Rev	Date	Change	Revised by	Approved*
Α	08.01.16	New Issue	KJ//DD , A	
В	09.05.15	Dimensions updated per Dwg Rev B	KJ 95	14



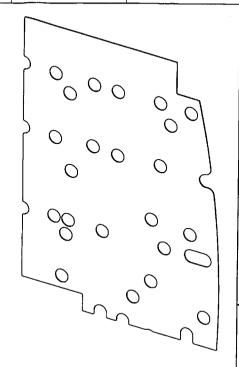
NOTES:
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,
TEXTURED SIDE UP, (REF DART SPEC MLEXS.125-F60029-04)

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3574-1" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART

7) WEIGHT: 14.30 lbs 8) CHECK PER TEMPLATE DT8961

					1	
В	ADD CUT-OUT TO -1/-5 FOR WEIGHT AND BALANCE DATA PLATE ZN B7-1, B8-5; -2 NOW SHOWN ON SHEET 2			#	09.03.25	
Α	NEW IS	SUE		СВ	07.06.08	
REV.	DESCRIPTION				DATE	
DESIG	V	<b>S</b>	DART AEROSPA	CE L	D	
DRAW						
CHECK	ED	a	DRAWING NO.		REV. B	
MFG. A	PPR.	D3574			SHEET 1 OF 6	
APPRO	VED	140	TITLE		SCALE	
DE APF	PR.	CABIN FLOOR PROTECTOR N			R NTS	
DATE 09.03.25			COPYRIGHT © 2007 BY DART A THIS DOCUMENT IS PRIVATE AND CONFED INTO A SUPPLIED HIGH TO BE USED FOR ANY PURPOSE OR CORED OR COMMANICO	ON THE EXPRESS	CONDITION THAT IT IS	

9.00 22.50 0 RFF 7.37 10.75 --10.75 11.00 - 11.00 14.75 - 15.25 R1.50 2 PL 25.50 - $\oplus$ 25.75 26.00 32.87 R200.0 38.81 —  $\oplus$ 39.75 44.75 45.00 48.25 53.51 58.38 -Ø3.00 TYP 61.25 64.13 -64.63 -63.50 65.25 0.125 REF 66.50 R0.25 7.50 9.50 10.38 10.88 14.50 16.56 30.50 33.88 46.60 13 22 22 D3574-2 CABIN FLOOR PROTECTOR



NOTES:
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP, (REF DART SPEC MLEXS.125-F60029-04)

С

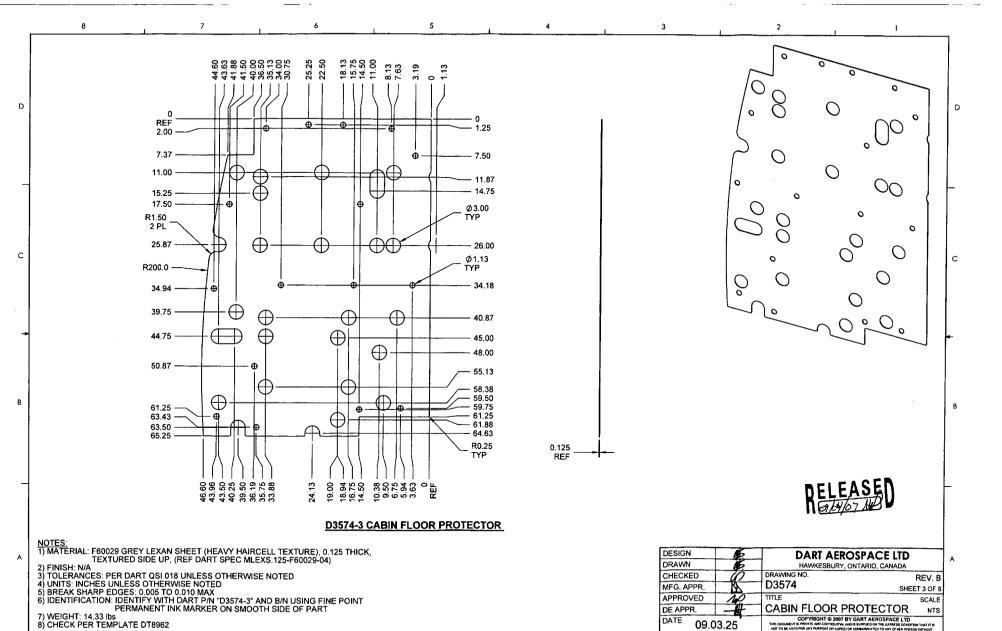
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3574-2" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART

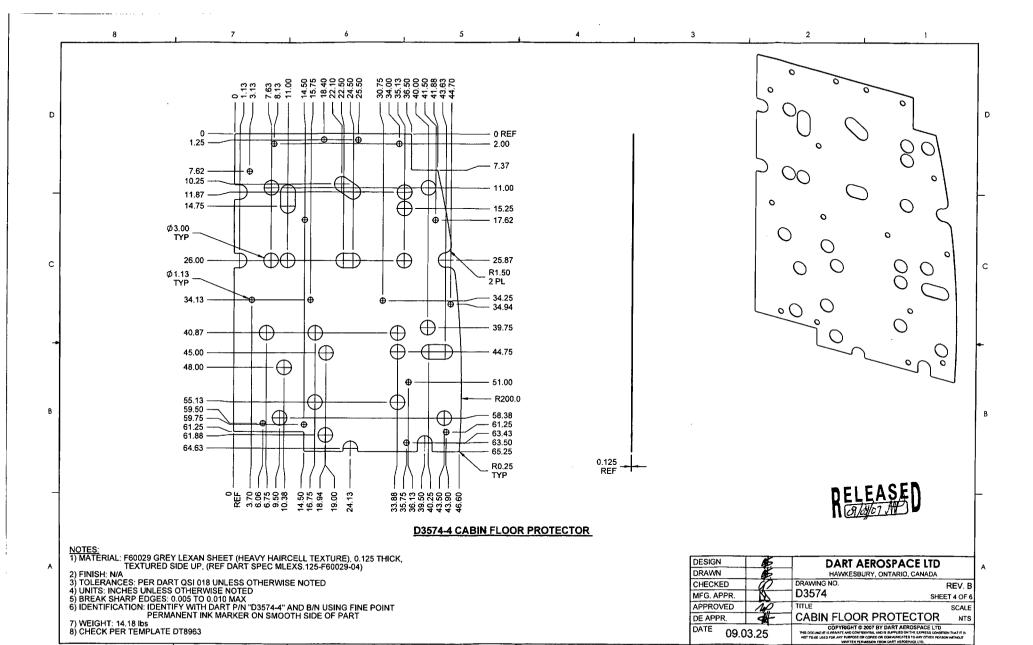
8

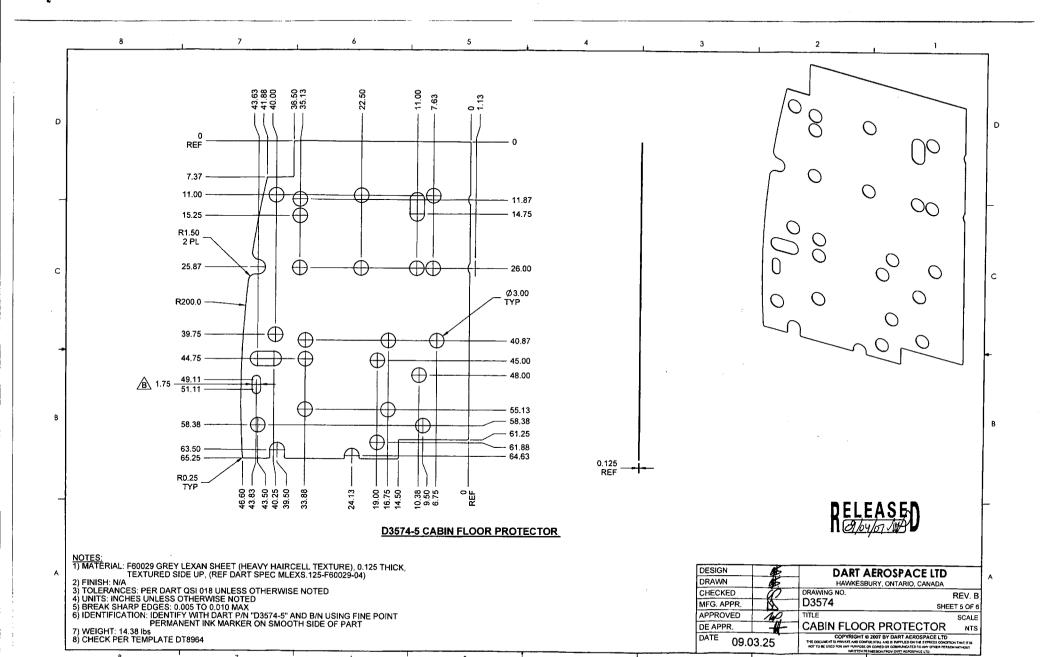
7) WEIGHT: 14.30 lbs 8) CHECK PER TEMPLATE DT8961

DESIGN	4	DART AEROSPACE LTD			
DRAWN	1	HAWKESBURY, ONTARIO, CANADA			
CHECKED	W	DRAWING NO.	REV. B		
MFG. APPR.	187	D3574 <sub>SHE</sub>	ET 2 OF 6		
APPROVED	10	TITLE	SCALE		
DE APPR.	_#	CABIN FLOOR PROTECTOR	NTS		
DATE 09.0	3.25	COPYRIGHT © 2007 BY DART AEROSPACE LTD THE OCCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONCIDENTIAL AND ISSUEPLED N THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND ISSUEPLE ON THE EXPRESS CONCIDENTIAL AND			

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8 3 22.10 22.50 24.50 35.13 36.50 40.00 41.88 43.63 11.00 D D REF 7.37 10.25 -11.00 11.87 14.75 15.25 26.00 25.87 С С R1.50 2 PL Ø3.00 TYP  $\oplus$ 39.75 40.87 45.00 44.75  $\oplus$ 48.00 - R200.0 55.13 В 58.38 61.25 -61.88 63.50 64.63 65.25 0.125 R0.25 REF TYP 6.75 -9.50 -10.38 -14.50 -16.75 -18.94 -19.00 · R<sub>o</sub> 33.88 39.50 40.25 43.50 46.60 D3574-6 CABIN FLOOR PROTECTOR NOTES:
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,
TEXTURED SIDE UP, (REF DART SPEC MLEXS.125-F60029-04) DESIGN DART AEROSPACE LTD 2) FINISH: N/A

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3574-6" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. B D3574 MFG. APPR. SHEET 6 OF 6 APPROVED TITLE SCALE DE APPR. 7) WEIGHT: 14.27 lbs 8) CHECK PER TEMPLATE DT8965 NTS DATE 09.03.25

8



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

#### **PURCHASE ORDER**

Purchase Order ID PO24985

Purchase Order Date 7/14/2014 PO Print Date 7/14/2014

Page Number 2 of 8

Order From:

TPI INDUSTRIES INC. 148 RUE GOODFELLOW DELSON, QUEBEC J5B 1V4 CANADA

VC-TPI001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

Contact Name

**Vendor Phone** 

450-633-0484

**Ship To Contact** Ship To Phone

Ship Via:

TST Overland

Ship Acct:

Buyer

Chantal Lavoie

**Customer POID** 

Customer Tax#

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

113200

D3574-5 CABIN FLOOR

PROTECTOR

8/13/2014

3.00

\$31.75

\$95.25

Yes

8/13/2014

AS PER DWG D3574-5 REV. B B113200

AS PER DWG D3574-6 REV. B

B113121

D3574-6 CABIN FLOOR PROTECTOR

8/13/2014

3.00 V D14-8-13

Line Total:

\$95.25

\$95.04

\$31.68

Yes

8/13/2014

Line Total:

\$95.04

119383

D3575-1 CARGO FLOOR **PROTECTOR** 

8/13/2014

Yes 8/13/2014

3.00

\$11.44

\$34.32

AS PER DWG D3575-1 REV. A

B119383

Note:

7/14/2014

### T.P.I. INDUSTRIES INC.

148 GOODFELLOW DELSON, QUÉBEC J5B 1V4 CANADA

Tel: (450) 633-0484 Fax: (450) 633-0879

Tracking No.:

jours

# **Packing Slip**

Packing Slip No.:

6222

Date:

2014-08-11

Page:

1

Sold to:			Ship to:	and the second s
• M 12 Ha	art Aerospace ichael Grégoire 270 Aberdeen awkesbury, Ontario anada	K6A 1K7		Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
Order No.:	100807	· · · · · · · · · · · · · · · · · · ·	Sold By:	JONATHAN LESSARD
Shipped By			Ship Date:	2014-08-11

Charles Subject to the same

Item No.	e Unit		. છેલ્લા	giio.		· Quantity
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3890-1 3891-1 3891-2 3933-1 3933-2 3935-1 3935-2 3935-3 3935-3	Chaque Chaque Chaque Chaque Chaque Chaque Chaque Chaque Chaque Chaque Chaque	d3890-1 d3891-1 d3891-2 d3933-1 d3933-2 d3935-1 d3935-2 d3935-3 d3935-4	89148	-13		
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